



# Wright Manufacturing, Inc.

Work Inst. Name: **32410006 to 32410005 Wheel Motor Instructions**

Inst. Number: **SVC-SWI-0002**

Revision: 01

Issue Date: N/A

Author: Chris Sturtz

Date: 2/26/15

Reviewer: Chris Sturtz

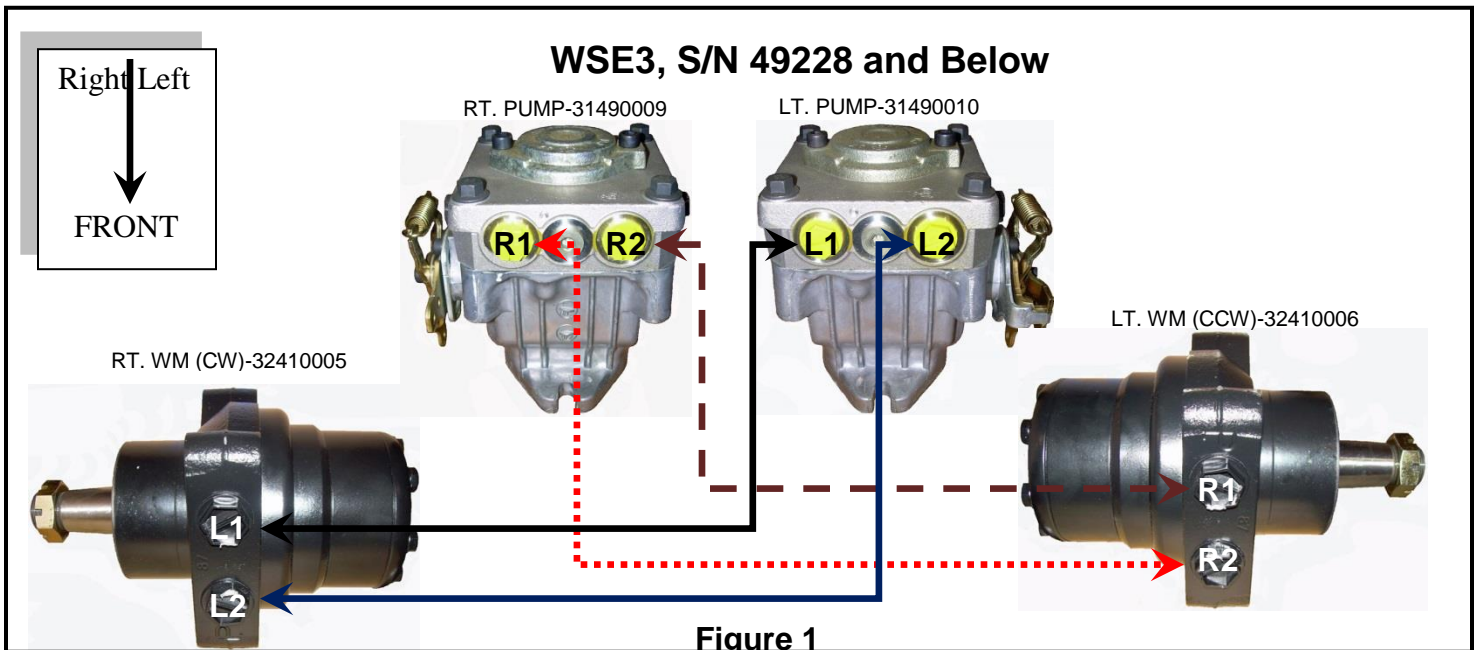
Date: 2/26/15

Approver: Chris Sturtz

Date: 2/26/15

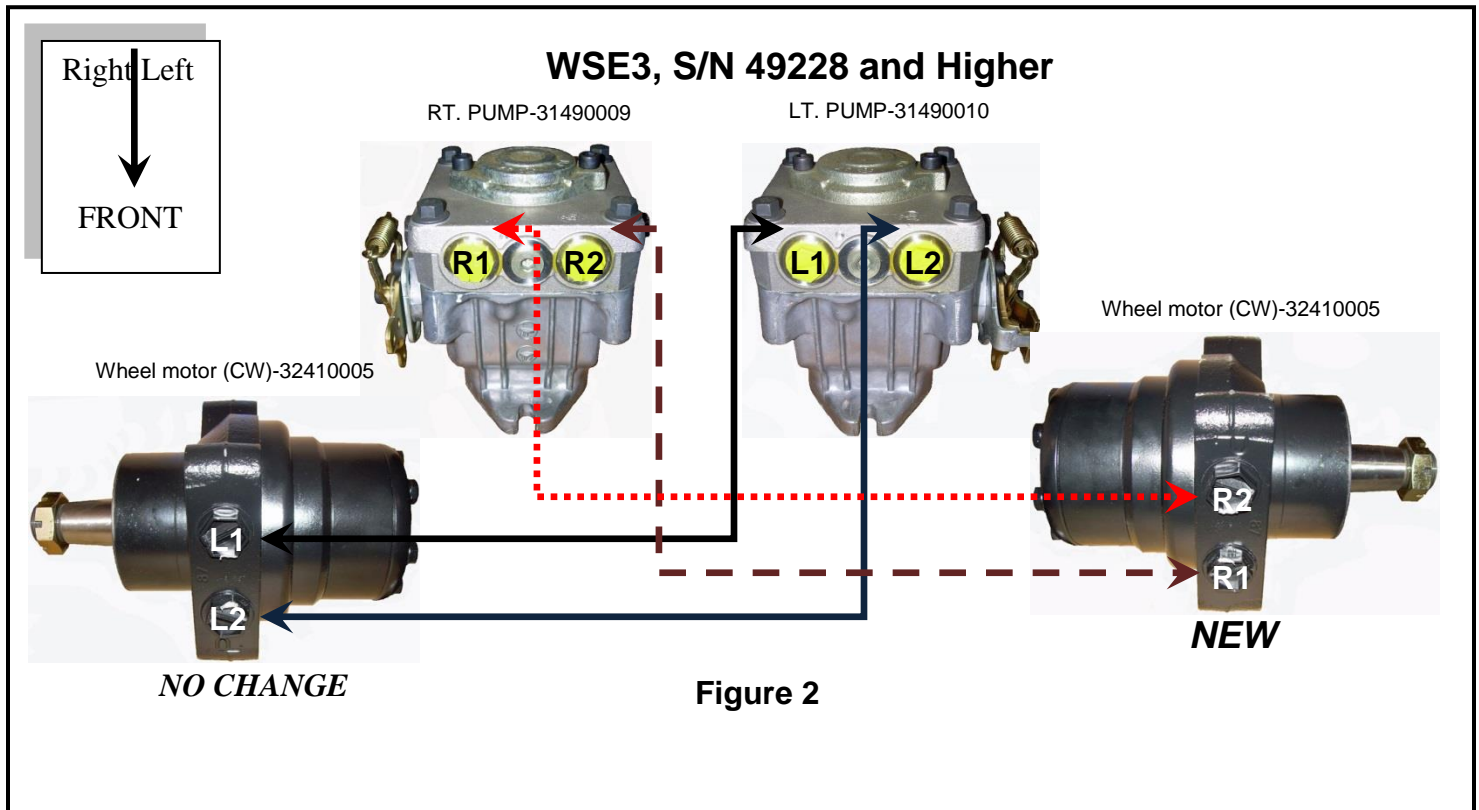
Related Document: SVC-PB-0008

***This change will affect the replacement of the left CCW wheel motor ONLY.  
NOTE: THE VIEW IS FROM THE FRONT OF THE UNIT***



- ❖ Figure 1 shows the hydro system prior to obsoleting CCW wheel motor, 32410006.
- ❖ Figure 2 shows the HP hose routing when replacing CCW wheel motor 32410006 with CW wheel motor 32410005.
  - Left port of the right pump goes to the bottom of the left wheel motor (R2)
  - Right port of the right pump goes to the top of the left wheel motor. (R1)

- Left port on the left pump goes to the bottom of the right wheel motor. (L2)
- Right port of the left pump goes to the top of the right wheel motor. (L1)



On MMZ & WSZK models serial 49228 and below it is the right side wheel motor when standing in front of unit. The high pressure hose that was originally in the top port of the wheel motor will move to the bottom port and the hose in the bottom port originally will move to the top port of the wheel motor.

**Revision Table**

<b>Name</b>	<b>Date</b>	<b>Reason for Changes</b>	<b>Version</b>
Ed Wright	N/A	Initial Release	00
Chris Sturtz	2/26/15	Format Update	01